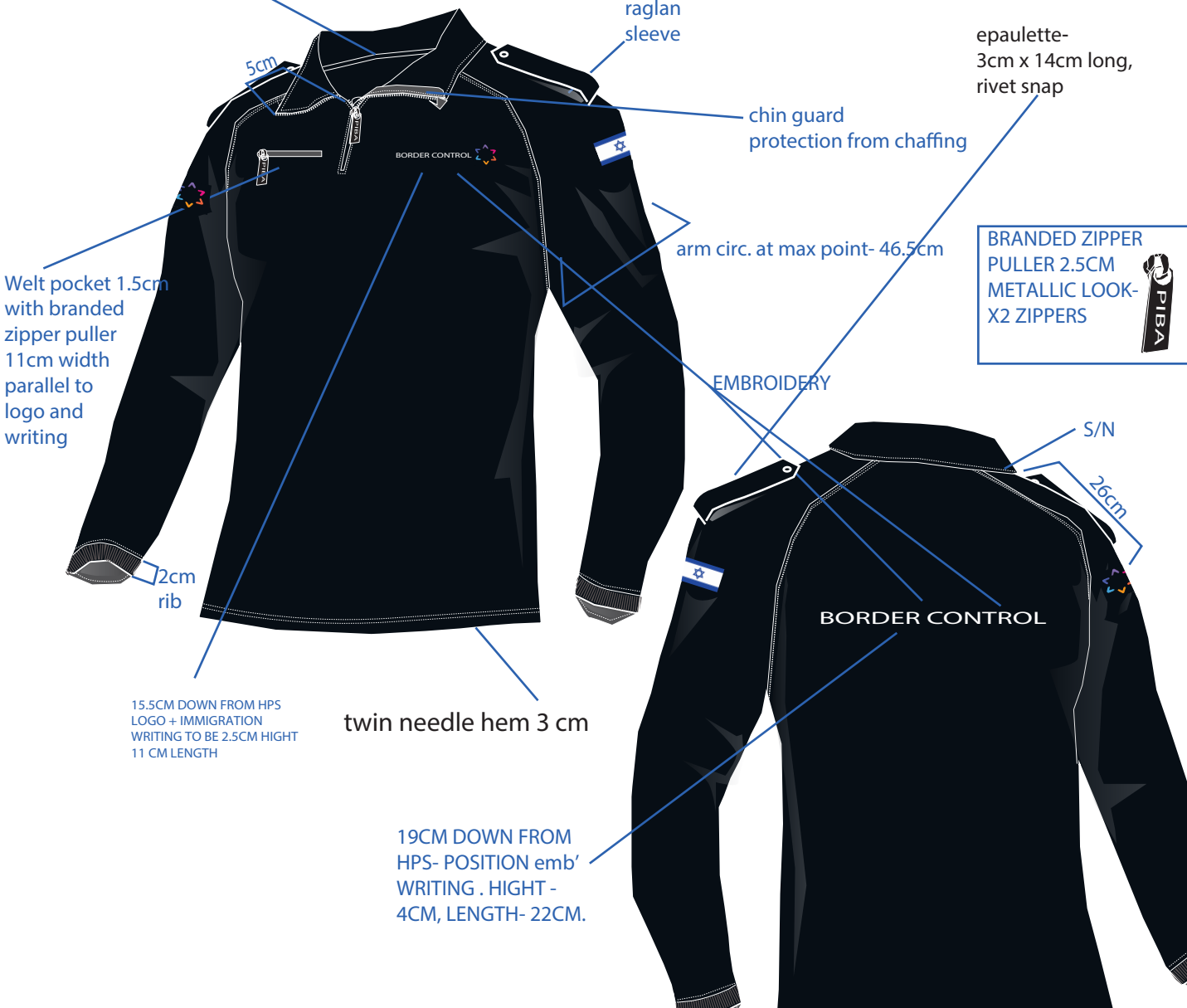


DESIGNER	STYLE NO	DATE	REQUIRED TESTS: 1. DIMENSIONAL STABILITY TO WASHING, -0.6 LENGHTWISE, -0.3 WIDTHWISE (ISO 5077: 2007 / ISO 3759: 2011 / ISO 6330: 2012 2. Colour Fastness To Washing (ISO 105-C06:201 3. Colour Fastness To Perspiration ISO 105-E04:2013 4. Colour Fastness To Rubbing (ISO 105-X12:2016 5. Colour Fastness To Light (ISO 105-B02:2014 6. Wicking Test (AATCC 197-2013, Option A) 7. Pilling Resistance (ASTM D3512/D3512M-16
Yael Chorev	YC4D-3	17/9/2023	
SEASON / STORY	UNISEX PATTERN		
WINTER 2025	XXS- 5XL		
DESCRIPTION	Border control POLO SHIRT LONG SLEEVES		



ISSUE 1

DETAILED SKETCH



bind back neck in self fabric 1cm

raglan sleeve

epaulette- 3cm x 14cm long, rivet snap

chin guard protection from chaffing

arm circ. at max point- 46.5cm

EMBROIDERY

WELT pocket 1.5cm with branded zipper puller 11cm width parallel to logo and writing

BRANDED ZIPPER PULLER 2.5CM METALLIC LOOK- X2 ZIPPERS

2cm rib

15.5CM DOWN FROM HPS LOGO + IMMIGRATION WRITING TO BE 2.5CM HIGHT 11 CM LENGTH

twin needle hem 3 cm

19CM DOWN FROM HPS- POSITION emb' WRITING . HIGHT - 4CM, LENGTH- 22CM.

S/N

26cm

FABRIC	1 BODY	2 RIB	logo and rib	MEASUREMENTS	THREAD
			LOGO- pls embroider logo on front- 2.5cm long in proportion. place logo 15.5cm down from HPS and 9.5cm from placket's edge. LOGO colours- tbc. rib: 1X1 pressed, with non iron finish, make sure it doesn't look floppy PIBA embroidery in white, font and size of artwork- tbc.	SIZE	L
PANTONE:				SHOULDER L'TH	16CM
276c navy. Logo and flag- TBC				BUST FRONT	61.5
WEIGHT	185gsm2			CB LENGTH	72cm
COMP	KNITTED JERSEY 97% cotton 3% elastane, no brushing on surface			SLEEVE L'TH	83 CM
				WAIST front	60.5CM
				HPS TO HEM	73CM
				sleeve hem circ'	46.5cm
				PLACKET WIDTH	1.5cm
				PLACKET L'TH	14.5CM
PRICE				collar width	5.5CM
				COLLAR OUTER L'TH	46.5cm
				ARM WIDTH	23cm
				HEM CIRC	126

ADDITIONAL NOTES

- shoulder flag badge: 6cm width, 4 cm length, edge stitched
- Please make sure there is NO COLLAR STAND. Pls finish with inner back neck tape locally sourced
- all logo Embroidery to have fuzing on the back side to prevent from chaffing
- pls fuze collar and make sure the zipper has an inner layer to prevent chaffing
- Please make engineered rib for collar dtm, 1x1

dtm

LOGO

front LOGO: 2.5 X2.5CM

shoulder LOGO: 6X6CM

flag 6X 3cm

FINISH

MOISTURE WICKING FINISH